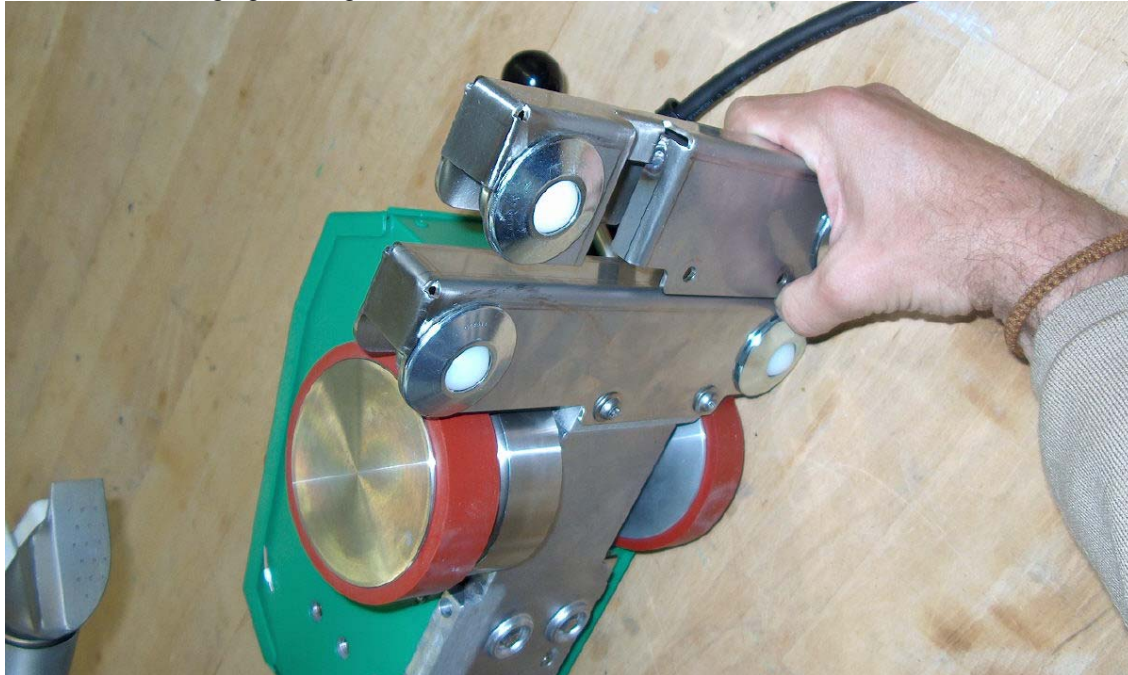


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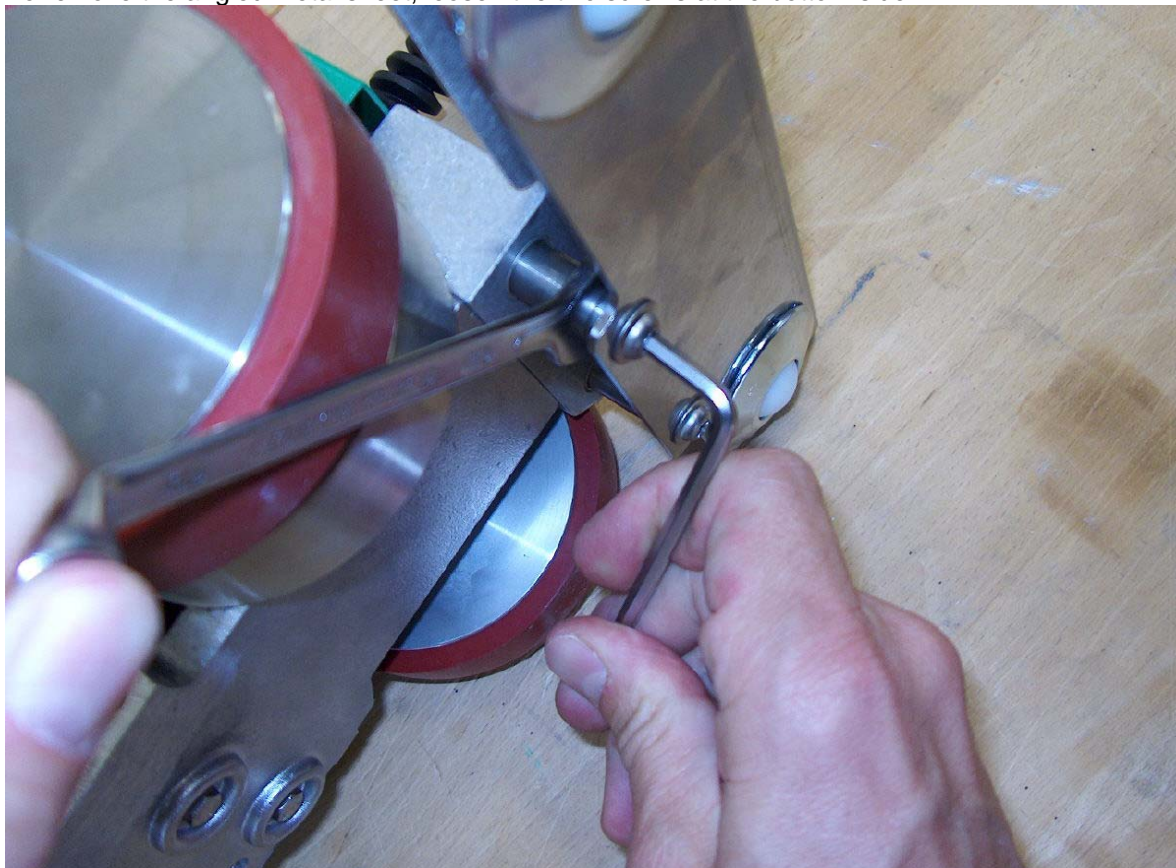
Modification instructions

UNIPLAN *Overlap Welding Machine* – UNIPLAN *Piping Machine*

Start with exchanging the angled metal sheet.

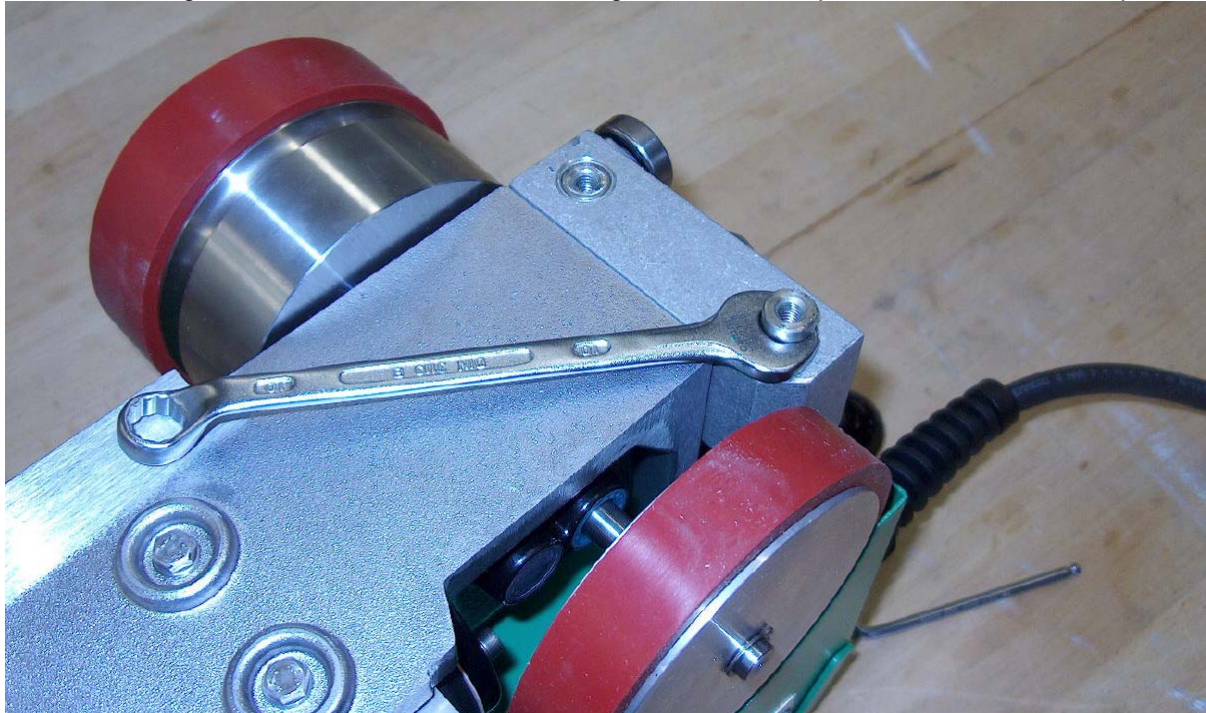


To remove the angled metal sheet, loosen the two screws at the bottom side.

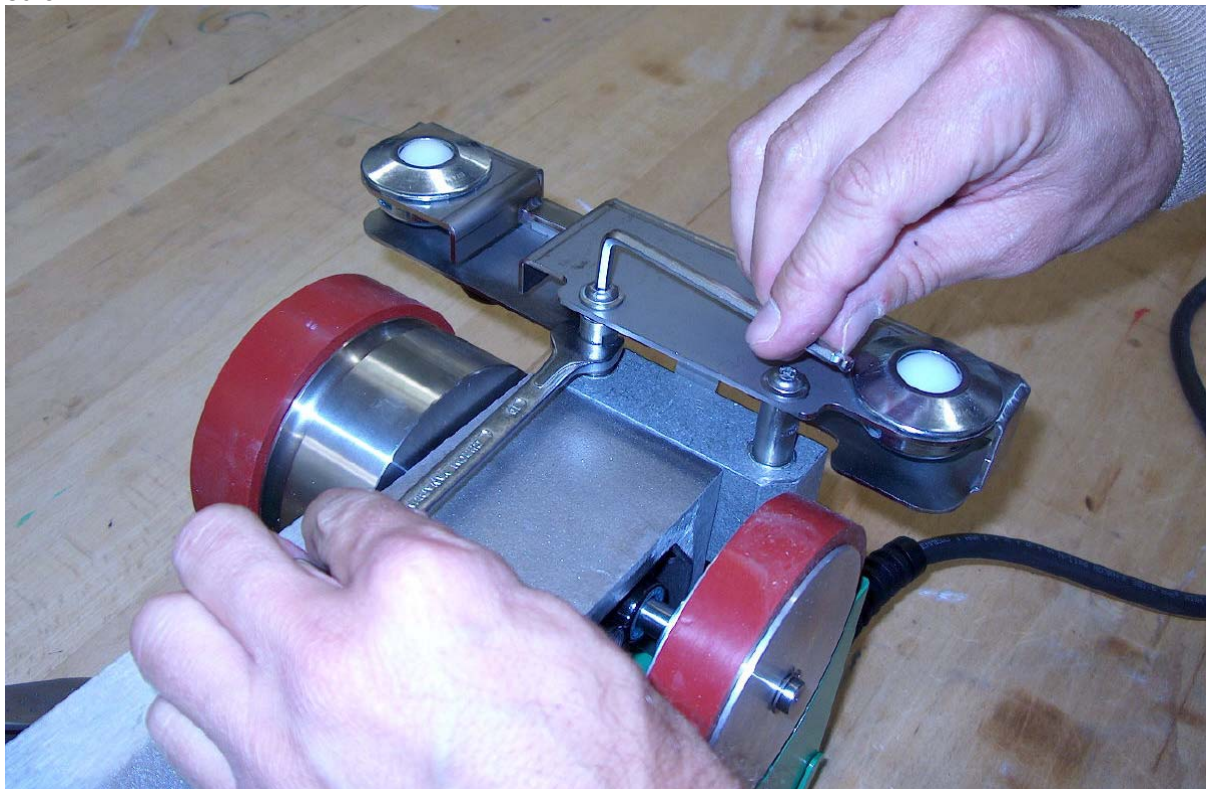


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When loosening the two screws, take care that the guide shaft is not pulled into the aluminium part.

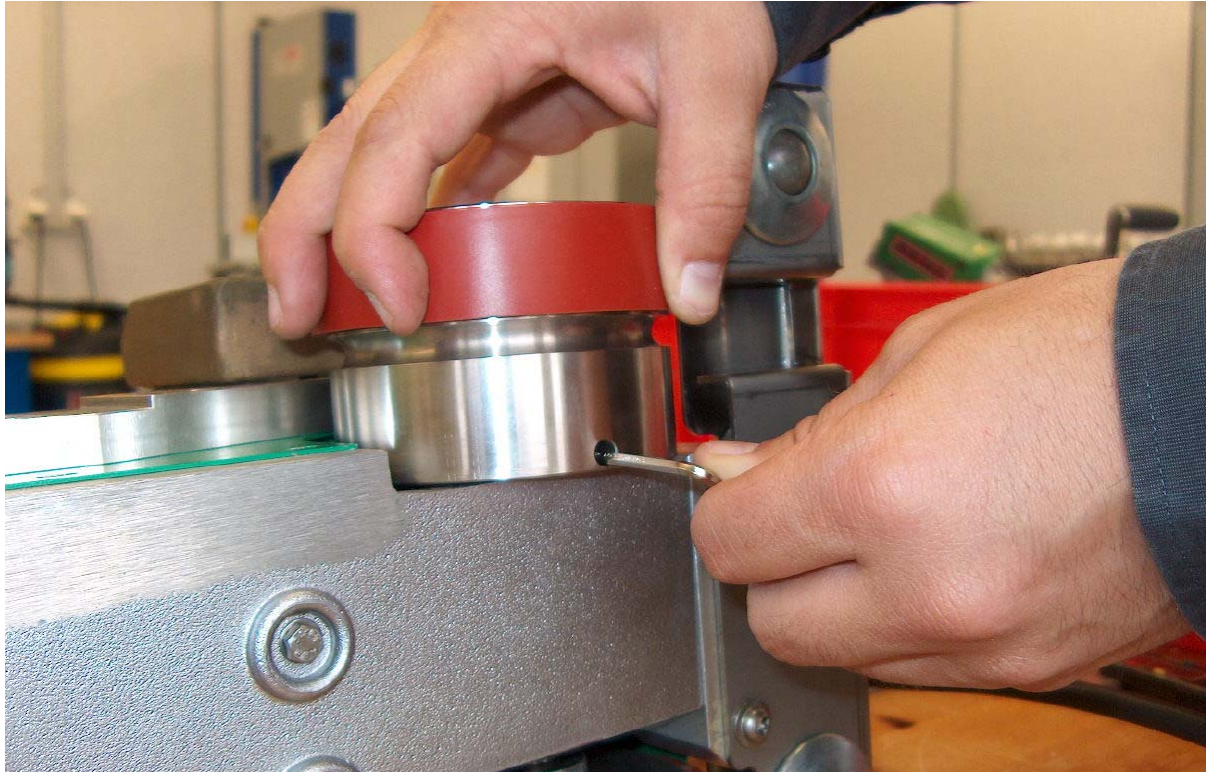


After removing the old angled metal sheet, you can fix the new one at the same place with the same screw.

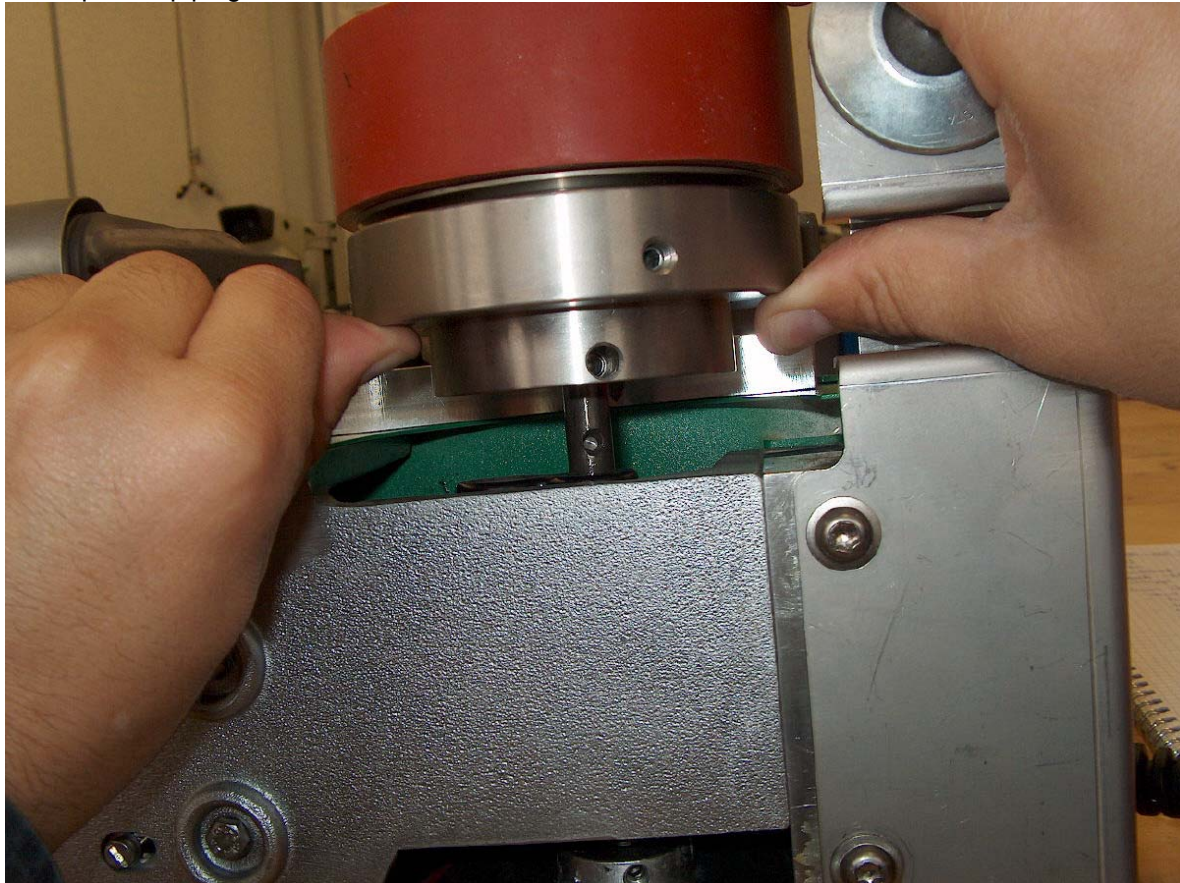


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Now, you can exchange the standard pressure roller with the new piping roller.
Therefore, loosen the threaded bolts and remove the standard rollers.

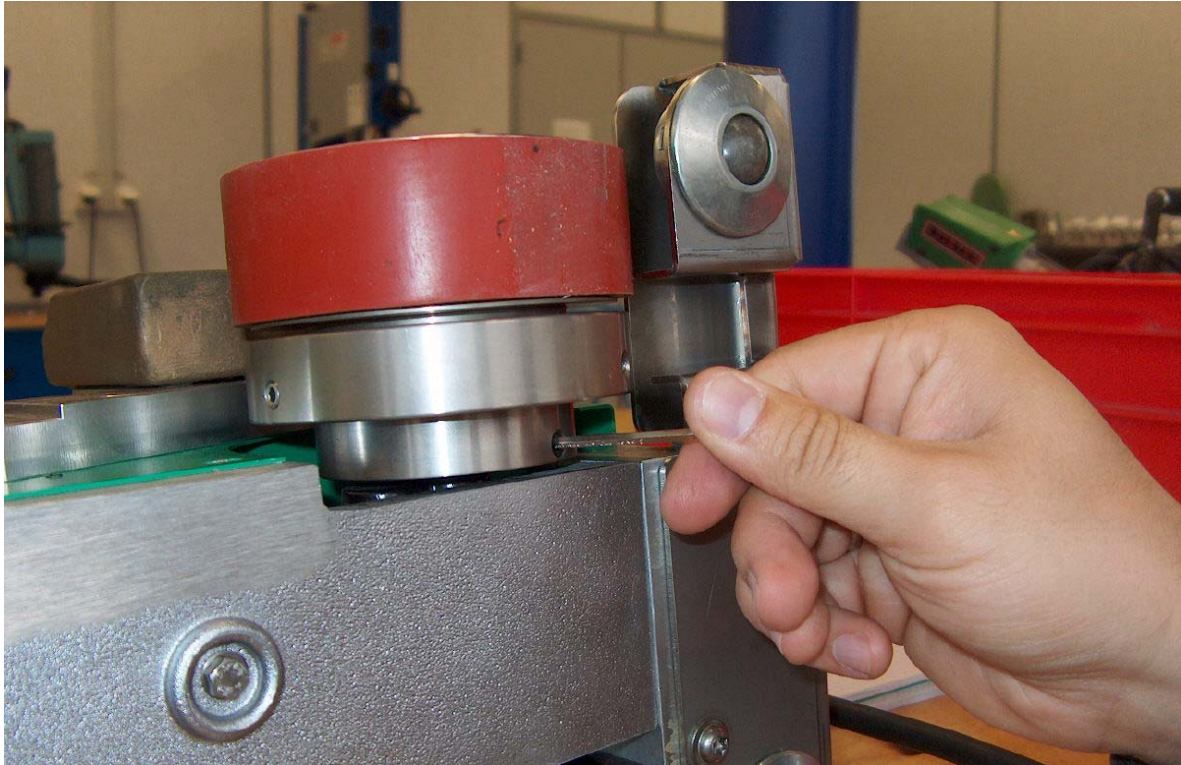


Then, put the piping roller over the drive shaft

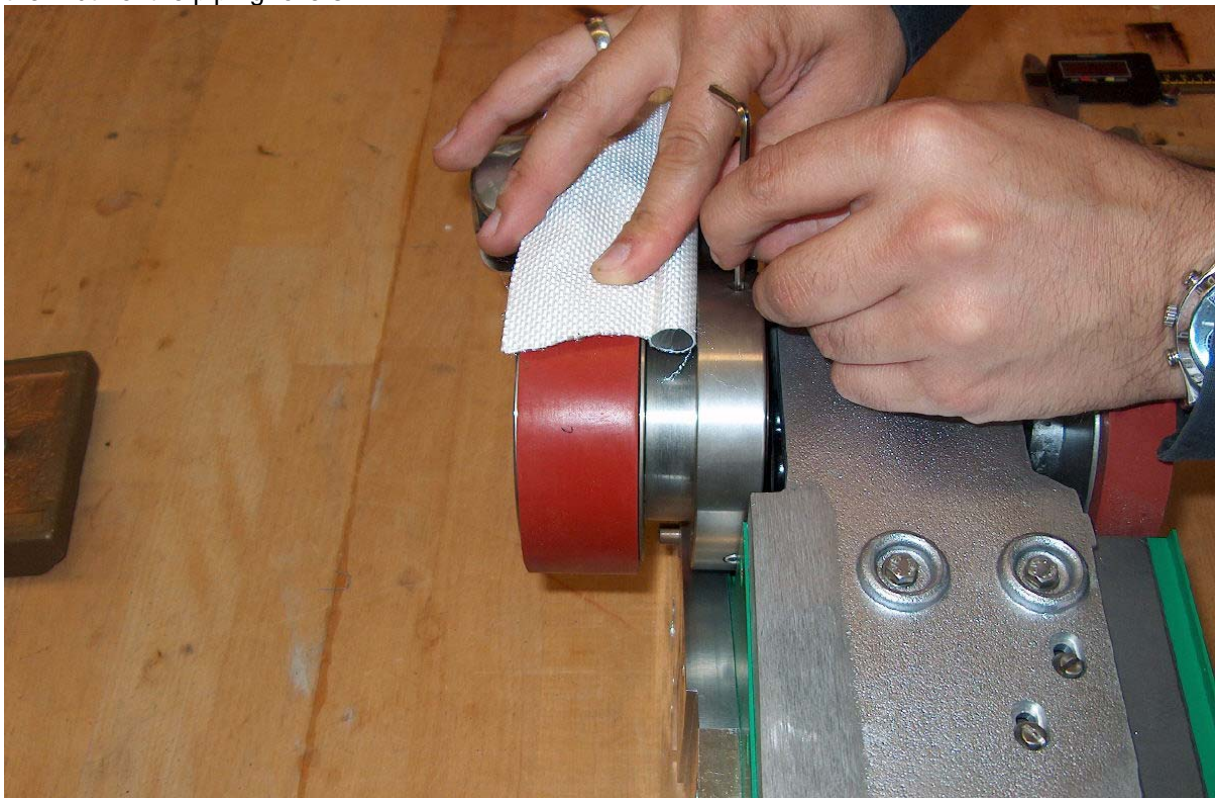


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and fasten it with the set screw.



As you have the machine lying on the side or on the cover, you can use the opportunity to adjust also the width of the piping rollers.



Finally, fix the additional weight according to the operating manual of the UNIPLAN and start welding.