

## LEISTER Electron □ Hot-Air Blower



Please read operating instructions carefully before use and keep for further reference.

### APPLICATION

- **Heating-up** for forming, bending and sealing of thermoplastic semi-finished materials.
- **Drying** of water-damp surfaces and joints.
- **Shrinking** of heat-shrink sleeves, films, tapes, solder sleeves and moulded parts.
- **Activating/dissolving** of solvent free adhesives and fusion adhesives.
- **Removing** old shellac, oil, resin paints and underseals on vehicles.
- **Defrosting** of frozen water pipes.
- **Welding** thermoplastic materials as well as modified bitumen.
- **Igniting** of wood shavings, paper, coal or straw in furnaces.





## WARNING



**Danger to life** when opening the tool, as live components and connections are exposed. Unplug the tool before opening it.



Incorrect use of hot air blowers can cause **fire and explosion hazard**, especially near combustible materials and explosive gases.



Do not touch the element housing and nozzle when they are hot as they can cause **burns**. Let the tool cool down. Do not point hot air flow in the direction of people or animals.



## CAUTION



The **voltage rating** stated on the tool must correspond to the line/mains voltage.



For personal protection on building sites we **strongly recommend** the tool be connected to a **GFCI** (Ground Fault Circuit Interrupter) or a **RCCB** (Residual Current Circuit Breaker).



The tool must be operated **with supervision**. Warmth can reach combustible materials, which are out of sight.



Protect tool from **damp** and **wet**.

## APPROVAL MARK



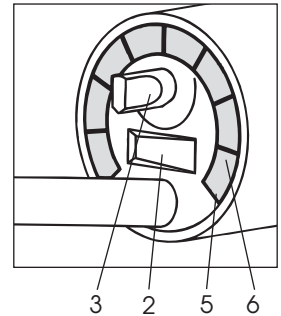
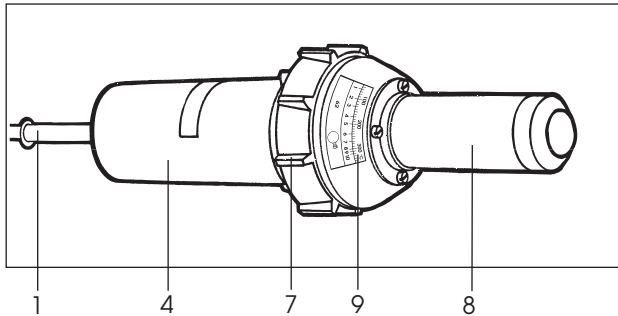
## TECHNICAL DATA

Electrical safety:  Double insulated

|                     |                      |   |
|---------------------|----------------------|---|
| Voltage             | V~                   | 42, 120, 200, 230, 230, 230, 400 for 50/60 Hz |
| Power consumption W |                      | 1000, 2700, 2600, 2300, 3400, 4500, 5500      |
| Temperature         | °C                   | 20 – 650, steplessly adjustable               |
| Air flow            | l/min.               | max. 500, manual air slide                    |
| Air pressure        | mbar                 | 30  |
| Emission level      | L <sub>PA</sub> (dB) | 65  |
| Weight              | kg                   | 1.5 with 3m power supply cord                 |
| Size                | mm                   | 320 × 64                                      |

**Line/mains voltage cannot be switched over**

## Description of tool



- |  |                 |
|--|-----------------|
| 1. Power supply cord                           | 5. Air slide    |
| 2. On/off switch                               | 6. Air filter   |
| 3. Potentiometer for<br>temperature adjustment | 7. Rubber stand |
| 4. Handle                                      | 8. Heater tube  |
|  | 9. Scale        |

## Operating condition

- As required, push-fit appropriate nozzle or reflector.
- Connect tool to the line/mains.
- Reduce air flow as required by use of the **air slide (5)**.
- Adjust hot-air temperature by use of the **potentiometer (3)**. Standard values see temperature **scale (9)**.
- **Switch on (3)** and allow to warm up for about 5 min.

## Operation

- LEISTER Process Technologies as well as the Service Centres offer free training courses for all applications (see page 1).
- Cool down the tool after use.

## Change of nozzles / reflectors

- Before changing nozzles/reflectors, allow the tool to cool down, or use only combination pliers.
- Do not touch hot nozzle/reflector and make sure to put it only on a heat resistant surface, because of the **fire hazard**.
- The nozzles/reflectors are easily pushed onto the conical **heater tube (8)** and are then secured by fastening the screw on the clamp.
- Only LEISTER nozzles/reflectors should be used.

## ACCESSORIES

- Use LEISTER accessories only.

## MAINTENANCE

- The hot-air blower's **air filter (6)** should be cleaned with a brush if necessary.
- Check **power supply cord (1)** and plug for any possible electrical or mechanical damages.

## SERVICE AND REPAIRS

- The carbon brushes of the welding tool's motor should be checked after about 1600 hours running time by your Service Centre.
- Repairs have to be carried out by authorised **LEISTER Service Centres** only. They guarantee a specialized and reliable **repair service within 24 hours** using original LEISTER spare parts.

## GUARANTEE AND LIABILITY

- Guarantee and liability are in accordance with the guarantee certificate as well as with the currently valid general business and sales conditions.
- LEISTER Process Technologies rejects any guarantee claims for tools which are not in their original condition. The tools must never be altered or changed.

**Technical data and specifications are subject to change without prior notice.**

**Your authorised Service Centre is:**